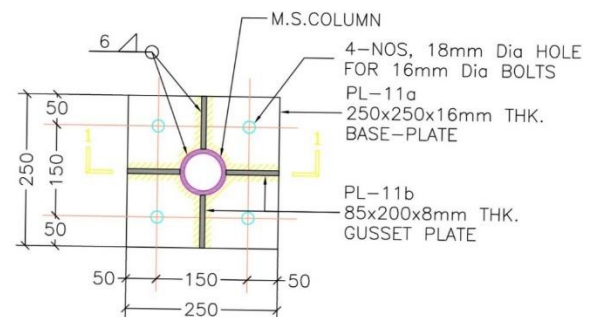
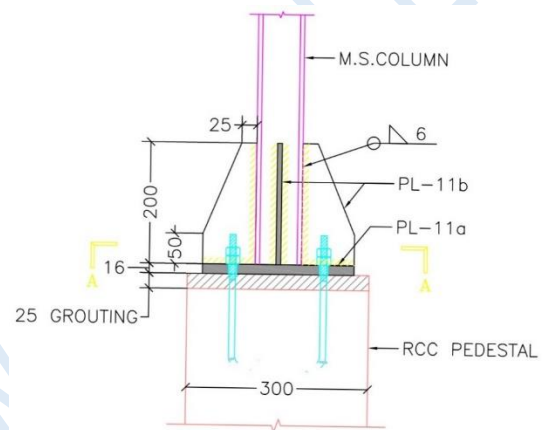


Structural
Facts - & - Figures
for
Rooftop installations

Vertical loads (DL + LL) = Maximum 340 Kg/ leg spread over the area of 62500MM². This translate to merge .54KG/CM² or 0.054N/MM².

Horizontal force /load for uplift load and moments (especially for wind):

1. As structure is assumed to be pin at base there will be NO moment transferred to the supporting points.
2. The horizontal force of total 800KG will be distributed among the four legs equally spread the area of 250MM*250MM MS plate each leg.
3. Up-lift force caused by total thrust of 800KG at each leg will be 2000KG or 20KN. Our system is sufficiently strong to transfer the load very safely. The system is designed to take tension upto 75KN through its 16 Diameter *4 anchor bolts per plate.
4. Further, your 130MM thick slab can sustain upto 130KN vertical load either downward or upward (is transferred to it via 250MM * 250MM MS Plate). Our system load is merely 20KN load which just 15% of 130KN.
5. The near-by arrangement of structural beams and columns of existing building will further help to transfer the load from the slab to the foundation of the building without any difficulties.
6. SWS - the **Small Windmill System**, being a patented 'non-PMG, Direct-drive and No-load start' has **No Starting Torque** and hence has **No Wake-losses**. Even after the smooth initial start, during the generation, SWS's "dynamic loading and intelligent unloading" ensures linear acceleration/ retardation, this further protects the structure and foundation from vibration.



7. Similarly the low & constant speed (within 100 RPM) protects the system from the impact of high momentum and also makes the yawing (in the line of wind, 360° rotation on vertical axis) jerk-free.
8. SWS, since "always-already remains in the state-of-motion" hence can absorb otherwise 'structure damaging pushing force of wind', by converting the same potential energy of wind into rotation -Kinetic Energy.
9. Lattice light weight yet strong Tower is made-up of round MS hollow pipes so that most of the wind can pass through without any resistance, this drastically minimizes the horizontal thrust on the entire surface area of tower leading to little counter forces on the foundation.
10. Broad base of 2M*2Meter and the extended foundation MS plates distributes the static load over the large surface area further leads to minimum pin-pointed load on the roof-top.
11. Special foundation & mounting - practically clamps the very large & heavy weight roof-slab, there-by providing upto 10 times the counter weight against the static and the dynamic system weight.

A typical roof-top most of the time resembles the following:

Will have (width - 130MM) four columns and three beams apt to absorb and transmit most of the static & dynamic load to the building's strong foundation, as shown below:

Other Vitals:

	Components	Static (KG)	Dynamic (KG)
1	On-the-top	550	900
2	Tower	900	1250

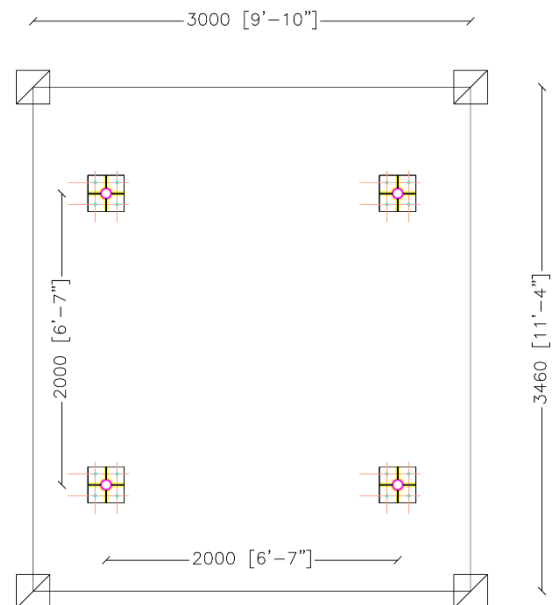
Tower Height: 15M;

Base: 2*2 M;

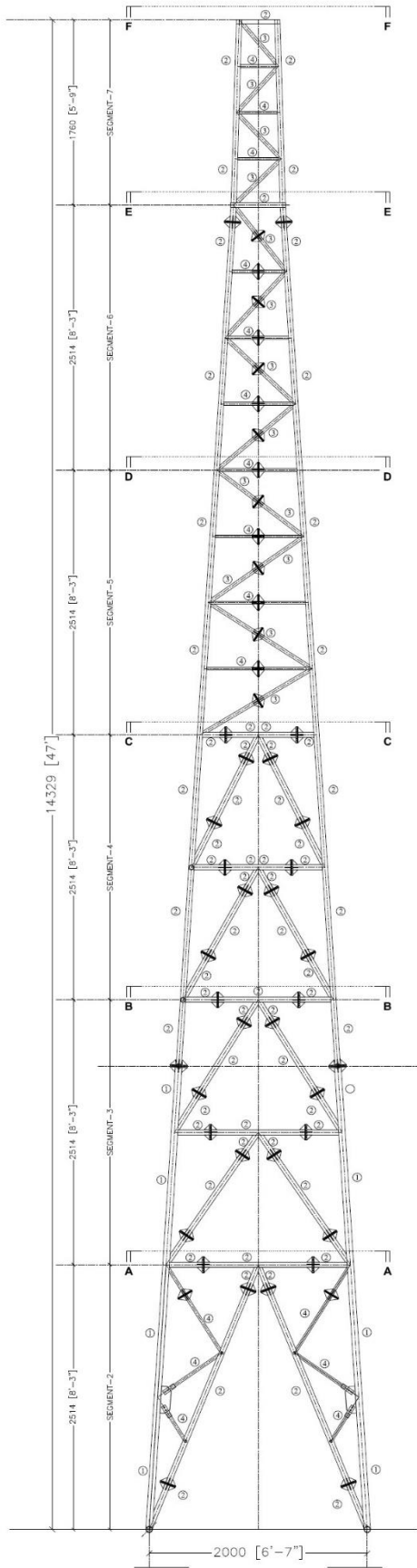
Swept Diameter: 8M;

RPM: max 120

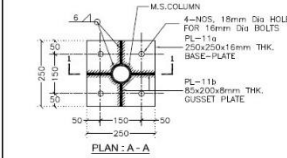
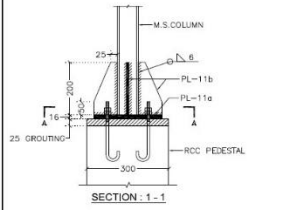
- Note: It is advised to counter-check with the engineer.



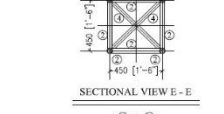
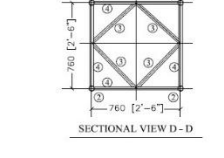
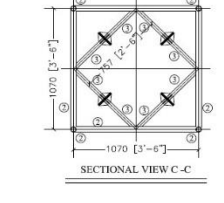
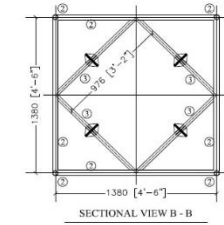
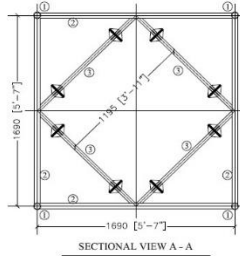
FINAL DRAWING.- Design
Capacity 100RPM speed
Height:- 47 feet, Base:- 2m,
Top segment width:- 0.35/0.45



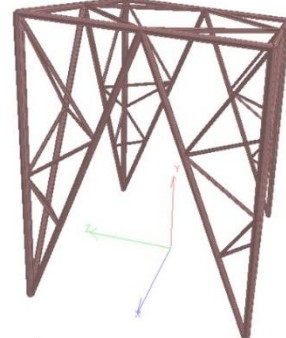
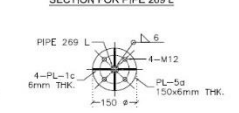
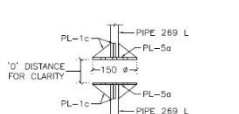
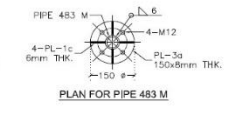
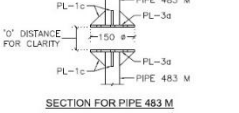
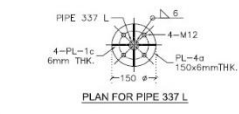
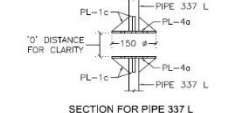
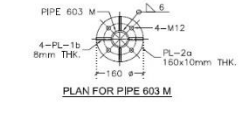
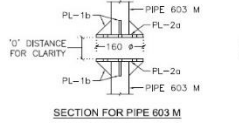
TYPICAL FRONT ELEVATION



M.S. COLUMN BASE DETAILS



REV.	DATE	PARTICULARS	CHKD
CLIENT		Wind-forAll PowerTech LLP	
FABRICATOR		PROPOSED 45FT HT. TOWER FOR WINDMILL	
PROJECT TITLE		SUPPORTING TOWER-SYSTEM DRAWING	
DWG. TITLE		SHEET 01/02	
SCALE: NTS		DATE: 17.12.2016	APPROD. SR
		DRN: NCF	CHKD: SSR



No.	Section ID	SECTION SIZE	TYPE	OD(mm)	Thickness	kgm	Length (Approx.) in meters	Total Weight in kgs
1	①	PIPE 603 M	Hollow Pipe	603	3.6 mm	5.03	15.5	77.9
2	②	PIPE 483 M	Hollow Pipe	483	3.2 mm	3.56	140	498
3	③	PIPE 337 L	Hollow Pipe	337	2.6 mm	1.98	60	118
4	④	PIPE 269 L	Hollow Pipe	269	2.3 mm	1.38	51	70.5
							Total KGS excluding connection parts are =	765